

Medium Pressure Helium Recovery System Specification Sheet

Low pressure storage bag (Standard size shown, other sizes available upon request)

*it is recommended that the bag be placed on a dedicated platform

Standard storage capacity 300 ft³ (8.5 m³)

Equivalent liquid helium capacity ~11 L

Deflated bag dimensions - L x W 11.0 x 8.0 ft (3.4 m x 2.5 m)

Inflated bag dimensions - L x W x H 10.5 x 7 x 6.5 ft (3.2 x 2.1 x 2.0 m)

Weight 100 lb (45.36 kg)

Maximum Pressure 0.15 psig (.010 bar) Cracking pressure of relief valve

Operating temperature range -10°F to 150°F (-23°C to 66°C)

Recommended platform dimensions - L x W 14.0 x 9.0 ft (4.3 x 2.8 m)

Height clearance above bag Minimum 1 ft (0.3 m) above inflated bag height

Medium pressure helium compressor

Electrical rating 200/230 VAC, 3 Ph, 60Hz //

200 VAC, 3 Ph, 50Hz; 380/415 VAC, 3 Ph, 50Hz

Power Consumption ~5.5 kW

Dedicated Circuit Breaker 25A: 200/230 VAC, 3 Ph, 60Hz; 200 VAC, 3 Ph, 50Hz

(Type K or D Curve) 20A: 380/415 VAC, 3 Ph, 50Hz

Flow rate capacity 8.5 SCFM (241 SLPM)//7.5 SCFM (212 SLPM)

Maximum Working pressure 400 psig (27.6 bar)
Weight 345 lb (157 kg)

Dimensions – L x W x H 24.5 x 34.5 x 28 in (62 x 88 x 71 cm)

Recommended footprint 3 ft (0.9 m) around all sides

Ambient temperature range 45°F to 100°F (7°C to 38°C)

Medium pressure storage w/ square or straight-line manifold

Standard Quantity 4

Maximum Operating Pressure 400 psig (27.6 bar)
Test Pressure 800 psig (55.2 bar)

Relief Valve Pressure 600 psig (41.4 bar) Cracking pressure of relief valve Storage Capacity (@ 400 psig (27.6 bar) ~435 ft³ (12.3 m³) of Helium gas/per cylinder

Liquid Helium Storage Equivalent ~16 L/per cylinder

Cylinder diameter/height/weight 30 in (76 cm)/ 52 in (132 cm)/ 271 lb (123 kg)

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Helium purifier (includes two LN2 traps)

Power consumption 30 W

Electrical rating 120/240 VAC 1Ph, 60/50 Hz

Helium outlet purity >99.99% on start-up, >99.999% 1/2 hr thereafter

Helium Purifier	Dewar Volume	Trap Regeneration Interval w/ inlet helium impurity levels @ 0.1%	Purifier Weight (one trap included)	Trap Weight	Dimensions
6" Purifier	100 L	3.5 weeks @ 10.7 SLPM	300 lbs (136 kg)	46 lbs (20.9 kg)	33 x 22 x 52 in (84 x 56 x 132 cm)
8" Purifier	200 L	4.5 weeks @ 29.2 SLPM	440 lbs (200 kg)	85 lbs (38.6 kg)	34 x 26 x 61 in (86 x 66 x 155 cm)

Heater Blanket for trap regeneration (electrical specifications)

Power consumption 500W

Electrical rating 120 VAC 1Ph, 60 Hz

230 VAC 1Ph, 50 Hz

Hoist for purifier trap removal (not included)

Minimum weight capacity

Minimum height clearance

6" trap, 8 ft (2.4 m)
8" trap, 9.5 ft (2.9 m)

Vacuum pump for trap regeneration (not included)

*A dry scroll pump and vacuum gauge capable of reading 10 microns (1 x 10⁻² torr) is recommended for regenerating the purifier traps.

Desired Ultimate Vacuum 10 microns (1x10⁻² torr) or better

Minimum Pumping Speed 99 LPM (3.5 CFM)

Shipping crates

Crate 1 Wood box

Contents Medium pressure helium compressor, helium purifier

Weight ~450 lbs (205 kg)

Dimensions - L x W x H TBD

Crate 2 Wood box
Contents LN₂ trap (qty. 2)

Weight 286 lbs (130 kg)

Dimensions - L x W x H 64 x 36 x 31 in (163 x 92 x 79 cm)

Crate 3 Wood Box

Contents (4) Medium Pressure Cylinders w/ manifold

Weight TBD Dimensions - L x W x H TBD

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